

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Mulcoa® 60/Mulgrain 60/Mulblast 60
 FORMULA: Not Applicable - Mixture
 SUPPLIER: C-E Minerals MANUFACTURER: C-E Minerals
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 DESCRIPTION: Mulcoa 60 is a calcined bauxitic kaolin clay composed of approximately 60% alumina. Mulcoa 60 generally contains less than 1% crystalline silica combined in a matrix containing 77% mullite and 23% Glass.

2. INGREDIENTS: COMPOSITION/INFORMATION

INGREDIENT	% WEIGHT	PEL-OSHA	TLV-ACGIH	LD 50/LC 50 ROUTE/SPECIES
Calcined Bauxitic Kaolin (Mullite) CAS No.: 1302-93-8 RTECS No.: No Data	77	15 mg/m ³ (total) 5 mg/m ³ (resp.) (as kaolin)	2 mg/m ³ (resp.)* (as kaolin)	No Data
Amorphous silica (Glass) CAS No.: 7631-86-9 RTECS No.: No Data	< 23	80 mg/m ³ /% SiO ₂	10 mg/m ³ (inhalable)* 3 mg/m ³ (resp.)*	No Data
Cristobalite CAS No.: 14464-46-1 RTECS No.: VV7325000	0.3	½[10 mg/m ³ / (%SiO ₂ +2)](resp.) ½[30 mg/m ³ / (%SiO ₂ +2)](total)	0.025 mg/m ³ (resp.)	No Data

* The value is for particulate matter containing no asbestos and < 1% crystalline silica.

OSHA Regulatory Status: This material is classified as hazardous under OSHA regulations.

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Non-flammable grayish to white coarse granular material or powder. Inhalation of high dust concentrations may cause transitory upper respiratory irritation. Particulate matter may scratch the eyes. Repeated inhalation of kaolin dusts over time may cause lung fibrosis. This product may contain small amounts of crystalline silica (<1%) in the form of cristobalite. . Inhalation of high dust concentrations may result in overexposure to crystalline silica. Repeated inhalation of crystalline silica over time may cause lung fibrosis and increase the risks of developing respiratory cancer. Avoid dust creation. Do not inhale dusts from this product. Do not use compressed air or dry sweeping to remove dusts from the work area. Use an appropriately equipped vacuum or wet clean-up methods to remove dusts.

POTENTIAL HEALTH EFFECTS

EYE: Particulate matter may scratch the cornea or cause other mechanical injury to the eye.

SKIN: None anticipated.

INGESTION: Relatively non-toxic. Ingestion is not anticipated under normal working conditions.

INHALATION: Inhalation of high concentrations of dust may cause coughing and mild, transitory respiratory irritation.

SIGNS AND SYMPTOMS: Scratching or physical damage to the eyes can cause irritation, redness, pain, tear formation, blurred vision, and light sensitivity. Symptoms of silicosis include phlegm, coughing, characteristic x-rays, decreased pulmonary function and decreased capacity to work.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Long-term dust exposure may aggravate pre-existing respiratory disease.

CHRONIC: Long-term inhalation of respirable kaolin dusts has caused lung fibrosis (kaolinosi) in experimental animals and workers. In the absence of crystalline silica, it appears that kaolin causes a relatively mild fibrosis which generally will not produce severe pulmonary disease. Kaolinosi can either be simple or complex in nature with complex kaolinosi being associated with respiratory changes and decreased ability of the lungs to provide oxygen.

Inhalation of high dust concentrations may result in over-exposure to respirable crystalline silica. If inhaled in sufficient quantities over time, respirable silica can cause fibrotic disabling lung disease (silicosis) and increase the risks of developing respiratory cancer.

TARGET ORGANS: Lungs

CARCINOGENICITY: NTP: Yes IARC: Yes (Group 1) OSHA: No

IARC and NTP classify respirable crystalline silica as a confirmed or known human carcinogen. Although OSHA has not promulgated a specific standard for crystalline silica, materials that contain $\geq 0.1\%$ crystalline silica should be treated as a confirmed carcinogen for hazard communication purposes (29 CFR 1910.1200).

4. FIRST AID MEASURES

EYE: Flush eyes with lukewarm water for 15 minutes opening and closing eyelids to ensure adequate rinsing. If redness, irritation, pain, or tearing occurs, seek medical attention.

SKIN: Exposure not anticipated.

INHALATION: Not anticipated. If large amounts of dusts are inhaled, remove to fresh air. If breathing problems occur, a certified professional should administer oxygen or CPR if indicated. Seek immediate medical attention.

INGESTION: None required.

5. FIRE FIGHTING MEASURES		
FLAMMABLE PROPERTIES		
FLASH POINT:	Not Applicable	
FLAMMABLE LIMITS:	LEL: Not Applicable	UEL: Not Applicable
NFPA CLASSIFICATION:		
HEALTH: 0	FLAMMABILITY: 0	INSTABILITY: 0

EXTINGUISHING MEDIA: Any. Use media appropriate for surrounding fire.

FIRE AND EXPLOSION HAZARDS: Non-flammable, non-combustible. Product will not burn.

HAZARDOUS DECOMPOSITION PRODUCTS: None known. Amorphous silica may convert to crystalline silica at high temperatures.

FIRE FIGHTING INSTRUCTIONS: Firefighters should wear a NIOSH/MSHA approved full-facepiece self-contained breathing apparatus (SCBA) operated in positive pressure mode and full turnout or bunker gear.

6. ACCIDENTAL RELEASE MEASURES

Isolate hazard area and deny entry to unauthorized and/or unprotected personnel. Do not walk through or otherwise scatter spilled material. For small spills, clean with a vacuum with a filtration system sufficient to remove and prevent recirculation of crystalline silica (a vacuum equipped with a high-efficiency particulate air (HEPA) filter is recommended). For large spills, use a fine spray or mist to control dust creation and carefully scoop or shovel into clean dry container for later reuse or disposal. **DO NOT USE DRY SWEEPING OR COMPRESSED AIR TO CLEAN SPILLS.** Appropriate respiratory protection is essential for all clean-up personnel. Completely remove dusts to prevent recirculation of crystalline silica into the workplace.

7. HANDLING AND STORAGE

Store in dry area in closed containers. Storage and work areas should be periodically cleaned to minimize dust accumulation. Avoid dust inhalation and promulgation. **DO NOT** use compressed air or dry sweeping to remove dust from work area. Dusts should be removed using an appropriately equipped vacuum. If an appropriate vacuum is unavailable, only wet-clean-up methods should be used (i.e. misting). Moisture should be added as necessary to reduce exposure to airborne respirable crystalline and fused silica dust.

Under dusty conditions, employees should wear coveralls or other suitable work clothing. Contaminated clothing must be vacuumed before removal. **DO NOT REMOVE** dusts from clothing by blowing or shaking.

Practice good housekeeping. Wash thoroughly after handling. Change contaminated clothing. Do not reuse until laundered. Do not take silica contaminated clothing home.

Comply with OSHA Hazard Communication Rule 29 CFR 1910.1200, and applicable federal, state, and local worker or community "right-to-know" laws and regulations during storage, use, and disposal of this product. For further information, consult the American Society for Testing and Materials (ASTM) standard practice ASTM E 1132 Revision 99A, "Standard Practice for Health Requirements Relating to Occupational Exposure to Crystalline Silica."

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

RESPIRATORY: Under normal working conditions, below acceptable exposure guidelines, none is required. Appropriate respirator selection is dependent upon the magnitude of exposure. Wear respiratory protection in accordance with 29 CFR Part 134.

SKIN: None required.

EYES: Safety-glasses with side shields or goggles to prevent dust and particles from entering the eye.

ENGINEERING CONTROLS: Local exhaust ventilation and collection systems must be designed and maintained to prevent the accumulation and recirculation of free silica dust into the workplace.

OTHER: Where there is a potential exposure to free silica (cristobalite), the following warnings should be readily visible and posted near entrances or accessways to work areas: **WARNING! FREE SILICA WORK AREA.** Unauthorized persons keep out. The following warning should be posted within the work area where potential exposure may occur: **WARNING! FREE SILICA WORK AREA.** Avoid Breathing Dust. May Cause Delayed Lung Injury (silicosis). (NIOSH Criteria Document, Occupational Exposure to Crystalline Silica, pg. 5, 1974.)

Medical surveillance program in accordance with "Criteria for a Recommended Standard... Occupational Exposure to Crystalline Silica," NIOSH, pp.: 2-4, 1974.

9. PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE:	White to grayish in color
ODOR:	Odorless
SOLUBILITY IN WATER:	Insoluble
SPECIFIC GRAVITY (H₂O = 1):	2.8
MELTING POINT:	+ 3000 °F (+1094°C)
pH (10% slurry):	6.5-8
% VOLATILE	0
TYPES:	Size ranges from Kiln Run (approx. 1/2") to 325 Mesh Powder

10. STABILITY AND REACTIVITY

STABILITY: Stable

REACTIVITY/INCOMPATIBILITY: Kaolin is a relatively inert substance. Silicon dioxide is incompatible with strong oxidizers (i.e.: fluorine, oxygen difluoride, and chlorine trifluoride).

DECOMPOSITION PRODUCTS: Amorphous silica may convert to cristobalite at high temperature.

HAZARDOUS POLYMERIZATION: Will not occur.

11. TOXICOLOGICAL INFORMATION

EYE: Particulate matter may cause physical injury to the eye.

SKIN: Skin irritation is not anticipated.

INHALATION: May cause minor transient respiratory irritation.

INGESTION: Kaolin dusts will absorb water if ingested. If water intake is sufficient, kaolin will tend to have a laxative effect. When water intake is not sufficient, intestinal obstruction may occur.

CHRONIC: While crystalline silica exposure appears to enhance the severity of kaolinosis, data indicates that kaolin has the ability to induce a fibrogenic response in the absence of crystalline silica. Kaolin pneumoconiosis is characterized by roentgenograms which exhibit small irregular shadows and large capacities.

CHRONIC (continued):

Silicosis is a progressive fibrotic pneumoconiosis which greatly decreases the ability of the lungs to provide oxygen (decreased pulmonary capacity). The extent and severity of lung injury depends on a variety of factors including particle size, percentage of silica, natural resistance, dust concentration and length of exposure. The damaged lungs will become increasingly less able to provide the body with oxygen causing tiredness, shortness of breath, decreased capacity to work, and can result in death by cardiac failure or by the destruction of lung tissue. Persons who develop silicosis have greatly increased risks of developing tuberculosis and workers who are exposed to crystalline silica and smoke have increased risks of lung damage. silicosis may progress in the absence of continued exposure.

SUBCHRONIC: No Data

OTHER: Silica particles < 10 µm are considered respirable; however, particles retained in the lungs are generally much smaller.

12. ECOLOGICAL INFORMATION

Mulcoa 60 is an inert material. It does not contain ozone depleting substances and is not expected to exert an ecotoxic effect or bioconcentrate in the food chain.

13. DISPOSAL CONSIDERATIONS

Dispose of according to applicable federal, state, and local regulations.

14. TRANSPORT INFORMATION

U.S. Department of Transportation (DOT): Not Classified.

15. REGULATORY INFORMATION

CANADIAN WHMIS: D2A, D2B

EPCRA Section 302 (EHSs): This product does not contain ingredients subject to reporting requirements of 40 CFR Part 355, Appendices A and B (Extremely Hazardous Substances).

CERCLA, Section 304: This product does not contain ingredients subject to state and local reporting under Section 304 of SARA Title III as listed in 40 CFR Part 302, Table 302.4

SARA 313 REPORTING REQUIREMENTS: This product does not contain ingredients subject to the reporting requirements of Section 313 SARA, and Section 6607 of the Pollution Prevention Act:

SARA HAZARD CATEGORY: This product has been reviewed according to the EPA Hazard Categories promulgated under Sections 311 and 312 of the Superfund Amendment and Reauthorization Act of 1986 (SARA Title III) and by definition meets the requirements of the following category:
Chronic Health Hazard

CALIFORNIA Proposition 65: This product contains crystalline silica, an ingredient known to the State of California to cause cancer.

TSCA (Toxic Substances Control Act): All ingredients contained in this product are on the TSCA inventory.

16. OTHER INFORMATION

Revision Date: 5/7/98 added Calif. Proposition 65 information and TSCA information.
10/3/00 reissued with no changes
8/27/01 updated new area code for manufacturing facility.
8/15/03 Health and safety review and update.

KEY:

ACGIH:	American Conference of Governmental Industrial Hygienists
CAS:	Chemical Abstracts Service
(C):	Ceiling Limit
DOT:	Department of Transportation
IARC:	International Agency for Research on Cancer
MSHA:	Mine Safety and Health Administration
NFPA:	National Fire Protection Association
NIOSH:	National Institute for Occupational Safety and Health
NTP:	National Toxicology Program
OSHA:	Occupational Safety and Health Administration
PEL:	Permissible Exposure Limit
SARA:	Superfund Amendment and Reauthorization Act
TLV:	Threshold Limit Value

DISCLAIMER

Although reasonable care has been taken in the preparation of the information contained herein, C-E Minerals extends no warranties, makes no representation and assumes no responsibility as to the accuracy of suitability of such information for application to purchaser's intended purposes or for consequences of its use.